



www.Source1Parts.com

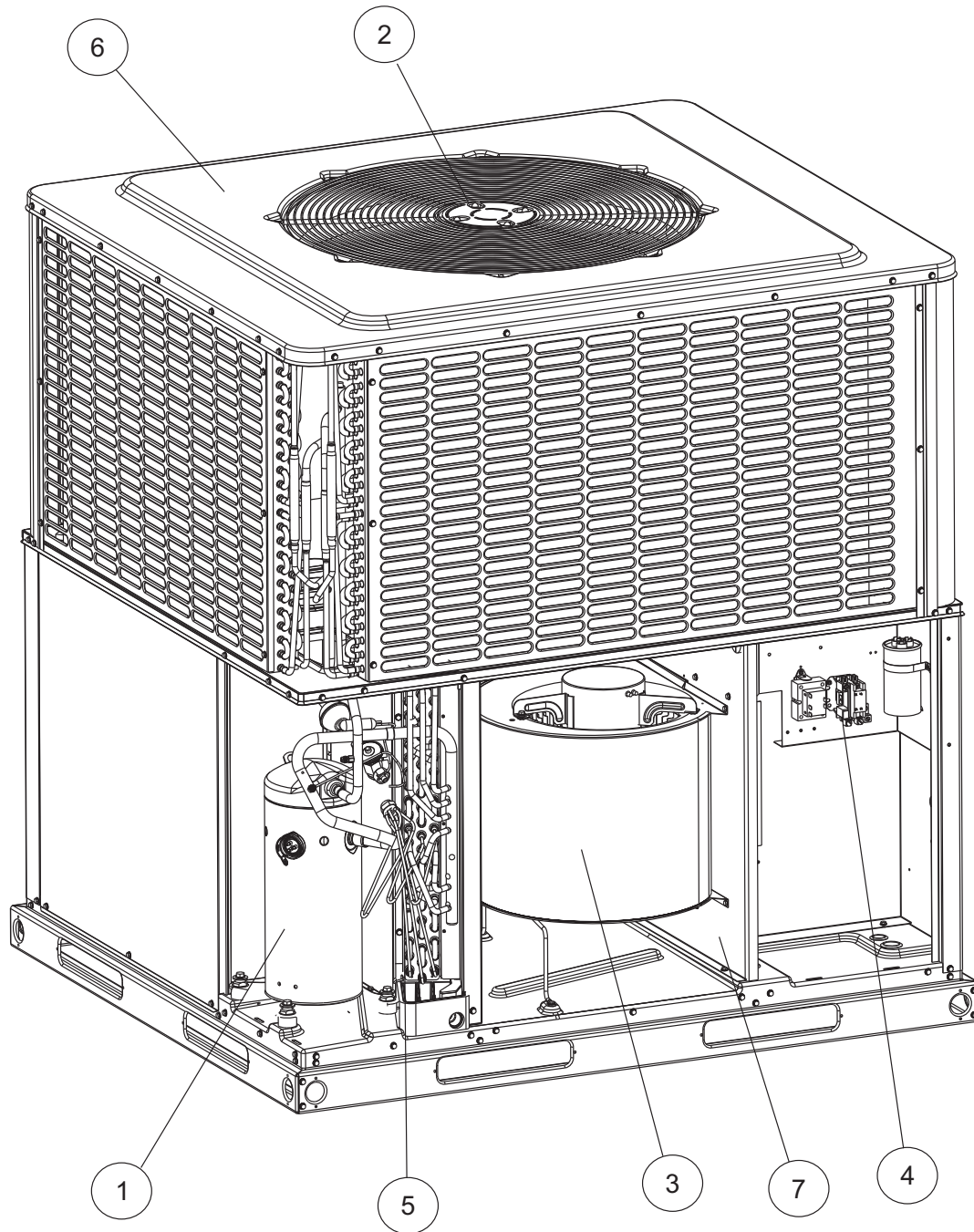
**PCE4 SERIES - 14 SEER 3 PHASE
SINGLE PACKAGED A/C ELECTRIC
(R-410A, STYLE A)**

HVAC SERVICE PARTS

Supersedes:035-24573-001 Rev. B (0416)

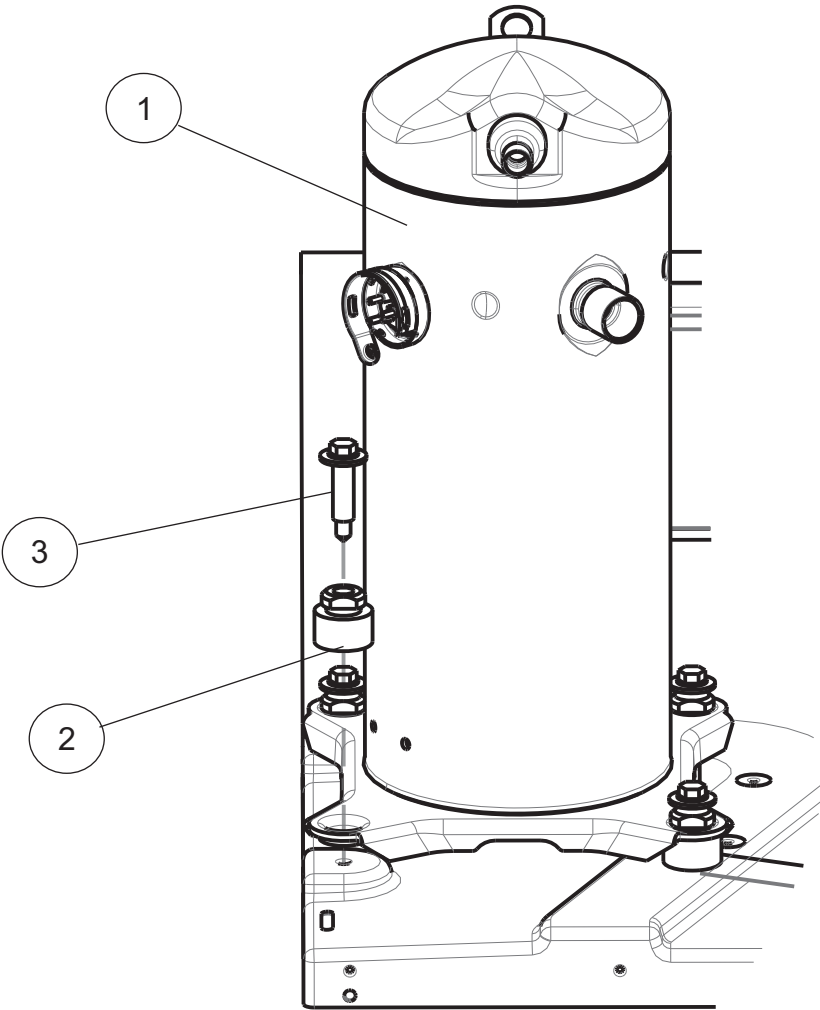
035-24573-001 Rev. C (0616)

1 of 12



Electric Heat Pump Residential Packaged _Top Level

Section	Description	Pages
1	Compressor Assembly	2
2	Fan Assembly	3
3	Indoor Blower Assembly	4
4	Electric Box Assembly	5
5	Condenser, Evaporator Coil Assembly	6, 7
6	Outside Sheet Metal Parts	8, 9
7	Inside Sheet Metal Parts	10, 11
8	Misc.	11



Compressor Section _ Figure 1

ITEM	FIG	DESCRIPTION	PCE4A3631A	PCE4B4831A	PCE4B6031A
Compressors					
1	1	Compressor	S1-01504830007	S1-01503943004	S1-01504619004
2	1	Cushion Mount	S1-02809519000	S1-02809519000	S1-02809519000
3	1	Bolt, Compressor	S1-02117116000	S1-02117116000	S1-02117116000
4	*	Harness, Compressor	S1-02547314000	S1-02547313000	S1-02547313000

ITEM	FIG	DESCRIPTION	PCE4A3641A	PCE4B4841A	PCE4B6041A
Compressors					
1	1	Compressor	S1-01504835007	S1-01503944004	S1-01504621004
2	1	Cushion Mount	S1-02809519000	S1-02809519000	S1-02809519000
3	1	Bolt, Compressor	S1-02117116000	S1-02117116000	S1-02117116000
4	*	Harness, Compressor	S1-02527140000	S1-02547313000	S1-02547313000

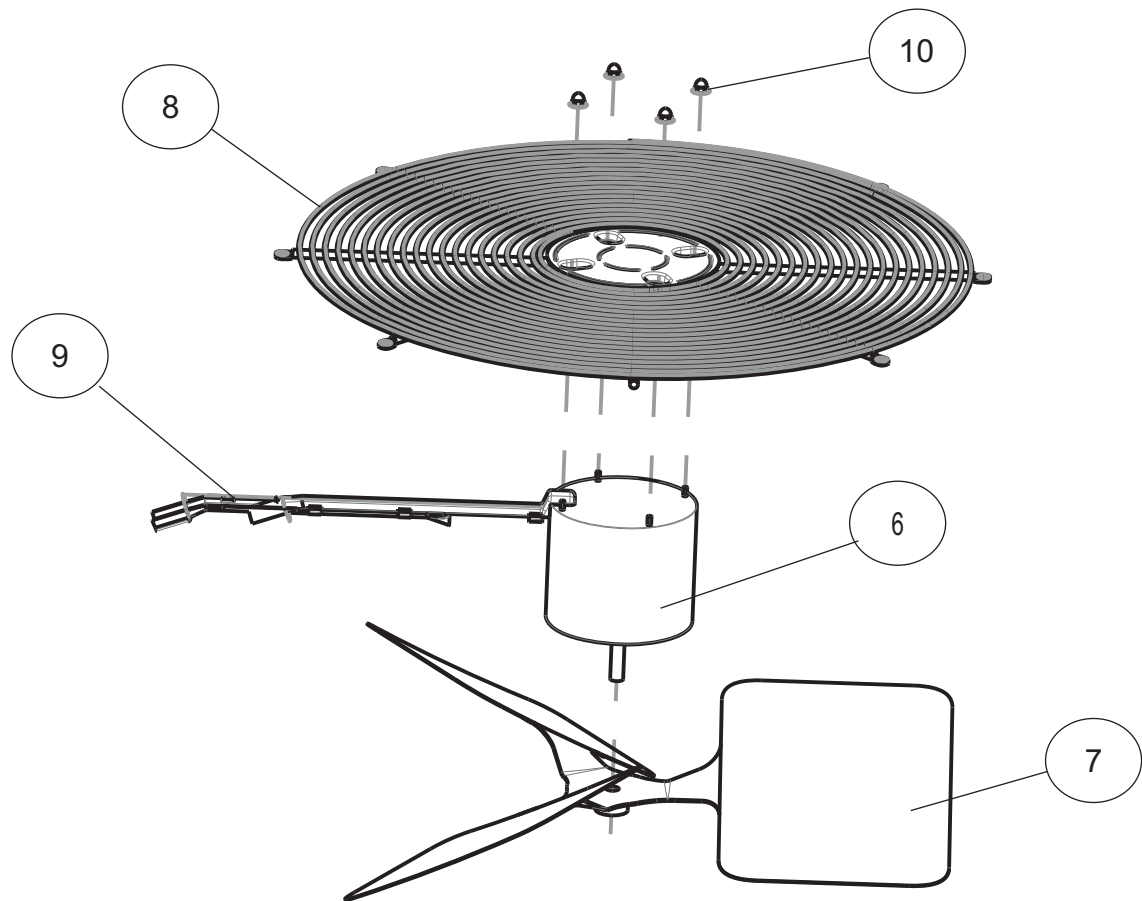
NOTE: *Not Shown

New replacement parts shown in **bold** face type at the first printing of parts list dated 6/16.

Major components and suggested stocking items are shown with shaded item number.

"<" Across from row indicates a change in that row, changed part numbers are red.

--- Not applicable to specified model.



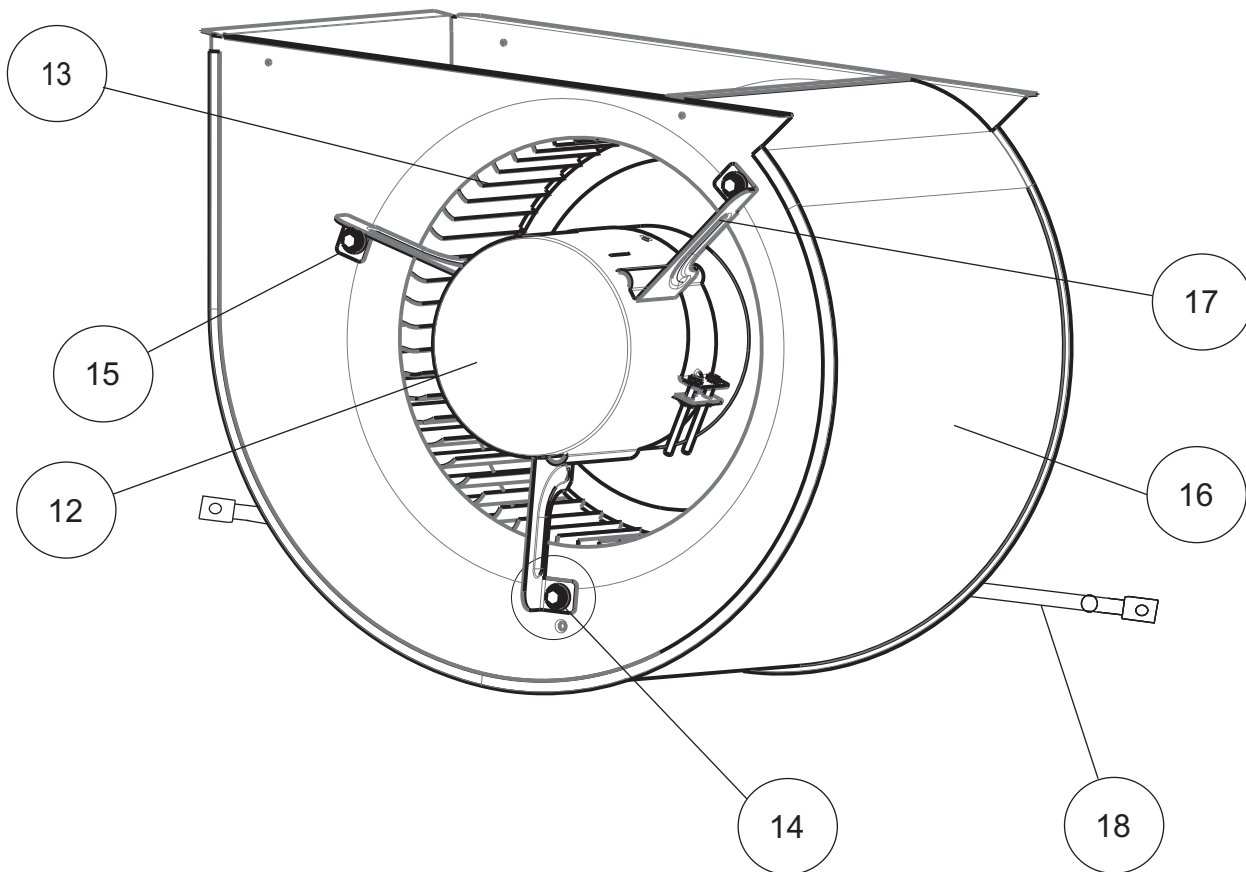
Fan Assembly _ Figure 2

ITEM	FIG	DESCRIPTION	PCE4A3631A	PCE4B4831A	PCE4B6031A
Condensor Fan Motor & Air Moving Components					
6	2	Motor, Fan	S1-02436215000	S1-02436216000	S1-02436216000
7	2	Blade, Fan	S1-02642434000	S1-02647782000	S1-02647782000
8	2	Guard, Fan	S1-02647770000	S1-02647771000	S1-02647771000
9	2	Wireway	S1-02816469000	S1-02816470000	S1-02816470000
10	2	Kit, Acorn Nut	S1-36390117700	S1-36390117700	S1-36390117700

ITEM	FIG	DESCRIPTION	PCE4A3641A	PCE4B4841A	PCE4B6041A
Condensor Fan Motor & Air Moving Components					
6	2	Motor, Fan	S1-02436314000	S1-02436315000	S1-02436315000
7	2	Blade, Fan	S1-02642434000	S1-02647782000	S1-02647782000
8	2	Guard, Fan	S1-02647770000	S1-02647771000	S1-02647771000
9	2	Wireway	S1-02816469000	S1-02816470000	S1-02816470000
10	2	Kit, Acorn Nut	S1-36390117700	S1-36390117700	S1-36390117700

NOTE: *Not Shown
New replacement parts shown in **bold** face type at the first printing of parts list dated 6/16.
Major components and suggested stocking items are shown with shaded item number.
"←" Across from row indicates a change in that row, changed part numbers are red.
--- Not applicable to specified model.





Indoor Blower Section_Figure 3

ITEM	FIG	DESCRIPTION	PCE4A3631A	PCE4B4831A	PCE4B6031A
Indoor Blower Motor & Air Moving Components					
12	3	Motor, Blower, Programmed	S1-32436221513	S1-32436222515	S1-32436223516
13	3	Wheel, Blower	S1-02647767000	S1-02647767000	S1-02647767000
14	3	Grommet, Motor Mount (3 Req'd)	S1-02814740000	S1-02814740000	S1-02814740000
15	3	Ferrule, Motor Mount (3 Req'd)	S1-02320541000	S1-02320541000	S1-02320541000
16	3	Housing, Blower	S1-37327996002	S1-37327996002	S1-37327996002
17	3	Assembly, Motor Mount	S1-37319831002	S1-37319831002	S1-37319831002
18	3	Support, Blower	S1-02647774000	S1-02647774000	S1-02647774000

ITEM	FIG	DESCRIPTION	PCE4A3641A	PCE4B4841A	PCE4B6041A
Indoor Blower Motor & Air Moving Components					
12	3	Motor, Blower, Programmed	S1-32436316540	S1-32436317541	S1-32436317542
13	3	Wheel, Blower	S1-02647767000	S1-02647767000	S1-02647767000
14	3	Grommet, Motor Mount (3 Req'd)	S1-02814740000	S1-02814740000	S1-02814740000
15	3	Ferrule, Motor Mount (3 Req'd)	S1-02320541000	S1-02320541000	S1-02320541000
16	3	Housing, Blower	S1-37327996002	S1-37327996002	S1-37327996002
17	3	Assembly, Motor Mount	S1-37319831002	S1-37319831002	S1-37319831002
18	3	Support, Blower	S1-02647774000	S1-02647774000	S1-02647774000

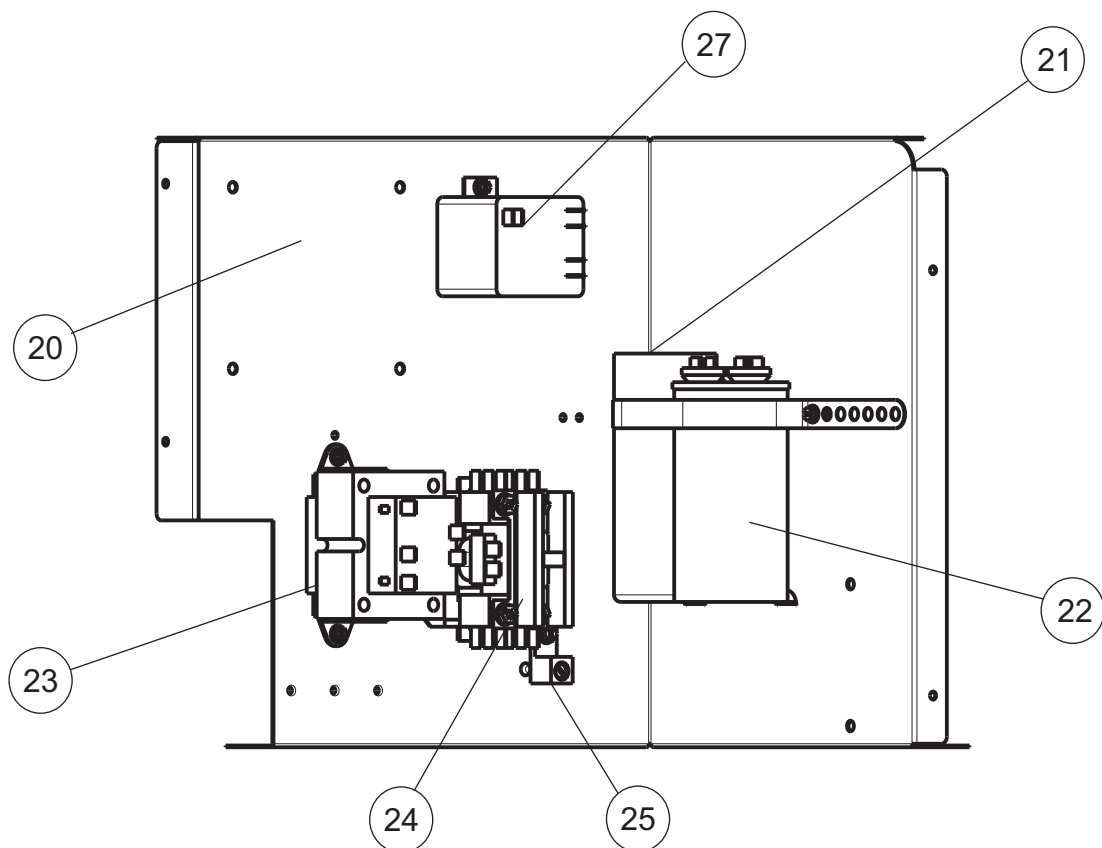
NOTE: *Not ShownNew replacement parts shown in **bold** face type at the first printing of parts list dated 6/16.

Major components and suggested stocking items are shown with shaded item number.

"←" Across from row indicates a change in that row, changed part numbers are red.

--- Not applicable to specified model.





Electric Box _ Section 4

ITEM	FIG	DESCRIPTION	PCE4A3631A	PCE4B4831A	PCE4B6031A
Electric Box					
20	4	Panel, Control, Electric	S1-07339417001	S1-07339417001	S1-07339417001
21	4	Capacitor, Start	---	---	---
22	4	Capacitor, Run	S1-02420043700	S1-02435813000	S1-02435813000
23	4	Transformer	S1-02525973700	S1-02525973700	S1-02525973700
24	4	Contactor	S1-02435803000	S1-02435803000	S1-02435803000
25	4	Lug, Electrical	S1-02521798000	S1-02521798000	S1-02521798000
26	*	Harness, Main Wiring	S1-02547291000	S1-02547291000	S1-02547291000
27	4	Relay, Start	---	---	---
28	*	Diagram, Wiring	5146413	5146413	5146413

ITEM	FIG	DESCRIPTION	PCE4A3641A	PCE4B4841A	PCE4B6041A
Electric Box					
20	4	Panel, Control, Electric	S1-07339417001	S1-07339417001	S1-07339417001
21	4	Capacitor, Start	---	---	---
22	4	Capacitor, Run	S1-02420062700	S1-02435813000	S1-02435813000
23	4	Transformer	S1-02525974700	S1-02525974700	S1-02525974700
24	4	Contactor	S1-02435803000	S1-02435803000	S1-02435803000
25	4	Lug, Electrical	S1-02521798000	S1-02521798000	S1-02521798000
26	*	Harness, Main Wiring	S1-02547291000	S1-02547291000	S1-02547291000
27	4	Relay, Start	---	---	---
28	*	Diagram, Wiring	5158116	5158116	5158116

NOTE: *Not Shown

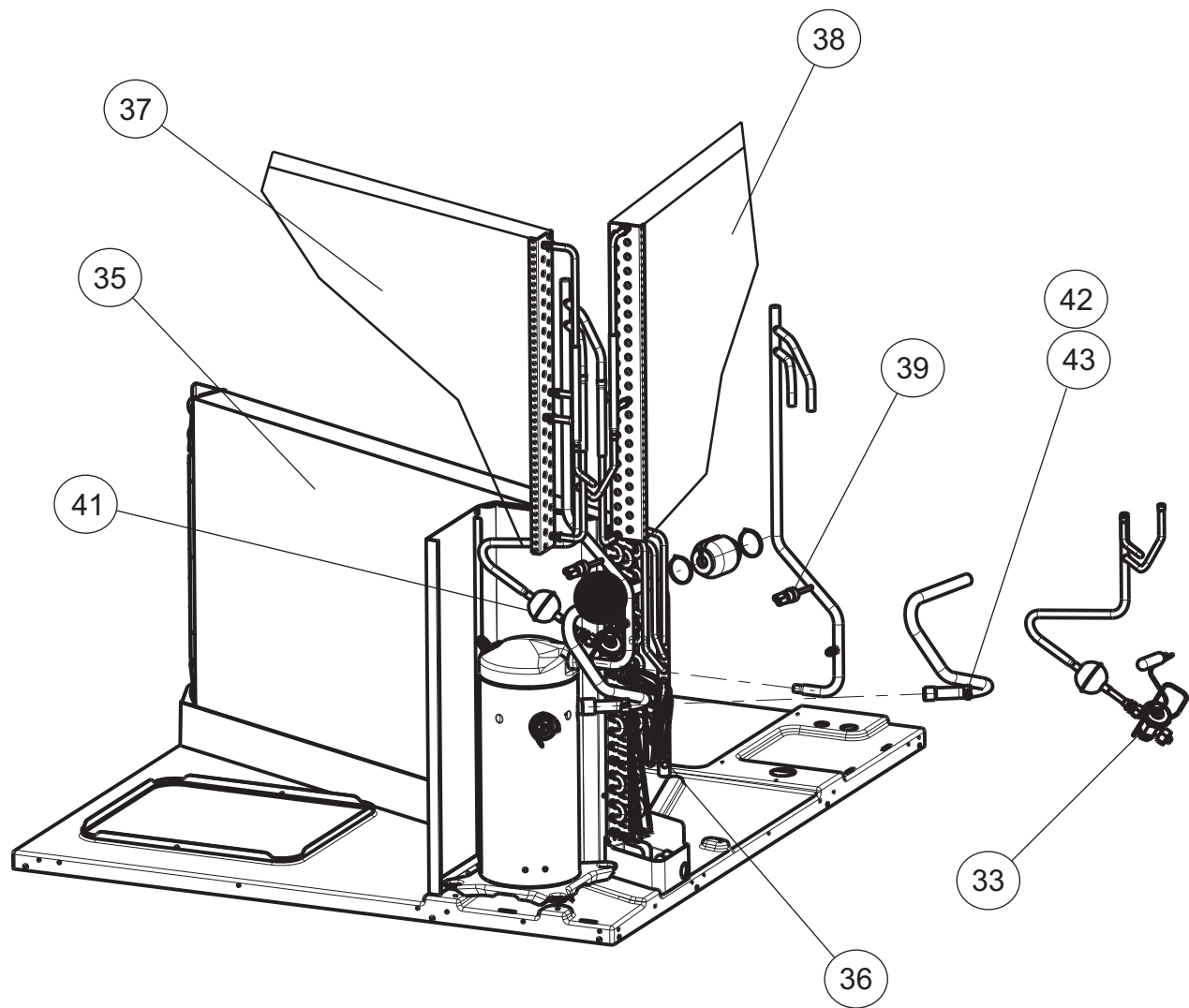
New replacement parts shown in **bold** face type at the first printing of parts list dated 6/16.

Major components and suggested stocking items are shown with shaded item number.

"<" Across from row indicates a change in that row, changed part numbers are red.

--- Not applicable to specified model.





Evaporator, Condenser Coil Section _ Figure 5

ITEM	FIG	DESCRIPTION	PCE4A3631A	PCE4B4831A	PCE4B6031A
Evaporator Coil, Condenser Coil, and Piping Components					
33	5	TXV, Liquid Line	S1-02212968000	S1-02212997000	S1-02212971000
34*	5	Stub, Inlet	S1-02212972000	S1-02212972000	S1-02212972000
35	5	Coil, Evaporator	S1-37339393002	S1-37339393003	S1-37339393003
36	5	Distributor (Evap)	S1-02212974000	S1-02212974000	S1-02212974000
37	5	Coil, Condenser, LH	S1-37339381001	S1-37339381003	S1-37339381005
38	5	Coil, Condenser, RH	S1-37339381006	S1-37339381008	S1-37339381010
39	5	Switch, High Pressure	S1-02545253000	S1-02545253000	S1-02545253000
40*	5	Washer, TXV	S1-02131419000	S1-02131419000	S1-02131419000
41	5	Filter Drier	S1-400437	S1-400437	S1-400437
42	5	Valve, Schraeder (2 Req'd)	S1-02202475700	S1-02202475700	S1-02202475700
43	5	Cap, Seal (2 Req'd)	S1-02310745000	S1-02310745000	S1-02310745000
44					

ITEM	FIG	DESCRIPTION	PCE4A3641A	PCE4B4841A	PCE4B6041A
Evaporator Coil, Condenser Coil, and Piping Components					
33	5	TXV, Liquid Line	S1-02212968000	S1-02212997000	S1-02212971000
34*	5	Stub, Inlet	S1-02212972000	S1-02212972000	S1-02212972000
35	5	Coil, Evaporator	S1-37339393002	S1-37339393003	S1-37339393003
36	5	Distributor (Evap)	S1-02212974000	S1-02212974000	S1-02212974000
37	5	Coil, Condenser, LH	S1-37339381001	S1-37339381003	S1-37339381005
38	5	Coil, Condenser, RH	S1-37339381006	S1-37339381008	S1-37339381010
39	5	Switch, High Pressure	S1-02545253000	S1-02545253000	S1-02545253000
40*	5	Washer, TXV	S1-02131419000	S1-02131419000	S1-02131419000
41	5	Filter Drier	S1-400437	S1-400437	S1-400437
42	5	Valve, Schraeder (2 Req'd)	S1-02202475700	S1-02202475700	S1-02202475700
43	5	Cap, Seal (2 Req'd)	S1-02310745000	S1-02310745000	S1-02310745000
44					

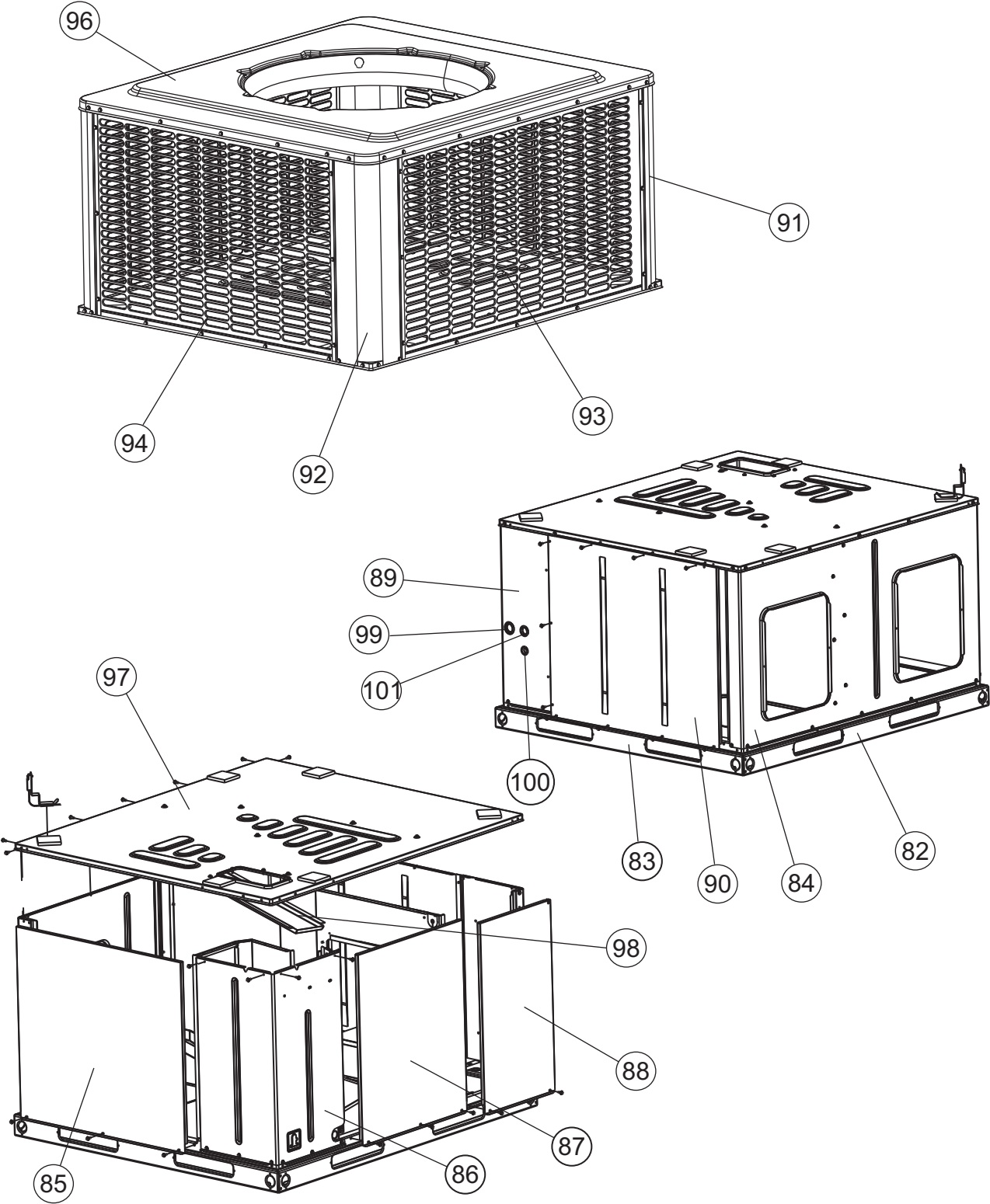
NOTE: *Not ShownNew replacement parts shown in **bold** face type at the first printing of parts list dated 6/16.

Major components and suggested stocking items are shown with shaded item number.

"←" Across from row indicates a change in that row, changed part numbers are red.

--- Not applicable to specified model.





Outside Sheet Metal and Components _ Figure 6

ITEM	FIG	DESCRIPTION	PCE4A3631A	PCE4B4831A	PCE4B6031A
Outer Sheet Metal and Components					
82	6	Base Rail, Front and Rear (2 Req'd)	S1-07327986001	S1-07327986001	S1-07327986001
83	6	Base Rail, Side (2 Req'd)	S1-07327986003	S1-07327986002	S1-07327986002
84	6	Panel Assy, Rear Duct	S1-37327989002	S1-37327989001	S1-37327989001
85	6	Panel Assy, Coil/Filter Access	S1-37327990001	S1-37327990002	S1-37327990002
86	6	Panel, Compressor Access	S1-07339375001	S1-07339375001	S1-07339375001
87	6	Panel Assy, Blower Access	S1-37327991001	S1-37327991001	S1-37327991001
88	6	Panel, Burner/Control Access	S1-07327998001	S1-07327998001	S1-07327998001
89	6	Panel, Electric Utility	S1-07339379001	S1-07339379001	S1-07339379001
90	6	Panel Assy, Heat Exchger Access	S1-37327992001	S1-37327992002	S1-37327992002
91	6	Post, Corner, Small (2 Req'd)	S1-07339377003	S1-07339377006	S1-07339377007
92	6	Post, Corner, Large (2 Req'd)	S1-07339376003	S1-07339376006	S1-07339376007
93	6	Guard, Coil, Front & Rear (2 Req'd)	S1-07339371003	S1-07339371006	S1-07339371007
94	6	Guard, Coil, Side (2 Req'd)	S1-07339374003	S1-07339372006	S1-07339372007
95	6				
96	6	Panel, Top	S1-07339378002	S1-07339378001	S1-07339378001
97	6	Panel Assy, Mid	S1-37327993001	S1-37327993002	S1-37327993002
98	6	Panel, Coil Block-off	S1-07339388002	S1-07339388001	S1-07339388001
99	6	Grommet, 1-3/8" Hole	S1-02814791000	S1-02814791000	S1-02814791000
100	6	Plug, Plastic, 1-3/32 Inch	S1-02816466000	S1-02816466000	S1-02816466000
101	6	Plug, Seal 7/8 Inch	S1-02815853000	S1-02815853000	S1-02815853000

ITEM	FIG	DESCRIPTION	PCE4A3641A	PCE4B4841A	PCE4B6041A
Outer Sheet Metal and Components					
82	6	Base Rail, Front and Rear (2 Req'd)	S1-07327986001	S1-07327986001	S1-07327986001
83	6	Base Rail, Side (2 Req'd)	S1-07327986003	S1-07327986002	S1-07327986002
84	6	Panel Assy, Rear Duct	S1-37327989002	S1-37327989001	S1-37327989001
85	6	Panel Assy, Coil/Filter Access	S1-37327990001	S1-37327990002	S1-37327990002
86	6	Panel, Compressor Access	S1-07339375001	S1-07339375001	S1-07339375001
87	6	Panel Assy, Blower Access	S1-37327991001	S1-37327991001	S1-37327991001
88	6	Panel, Burner/Control Access	S1-07327998001	S1-07327998001	S1-07327998001
89	6	Panel, Electric Utility	S1-07339379001	S1-07339379001	S1-07339379001
90	6	Panel Assy, Heat Exchger Access	S1-37327992001	S1-37327992002	S1-37327992002
91	6	Post, Corner, Small (2 Req'd)	S1-07339377003	S1-07339377006	S1-07339377007
92	6	Post, Corner, Large (2 Req'd)	S1-07339376003	S1-07339376006	S1-07339376007
93	6	Guard, Coil, Front & Rear (2 Req'd)	S1-07339371003	S1-07339371006	S1-07339371007
94	6	Guard, Coil, Side (2 Req'd)	S1-07339374003	S1-07339372006	S1-07339372007
95	6				
96	6	Panel, Top	S1-07339378002	S1-07339378001	S1-07339378001
97	6	Panel Assy, Mid	S1-37327993001	S1-37327993002	S1-37327993002
98	6	Panel, Coil Block-off	S1-07339388002	S1-07339388001	S1-07339388001
99	6	Grommet, 1-3/8" Hole	S1-02814791000	S1-02814791000	S1-02814791000
100	6	Plug, Plastic, 1-3/32 Inch	S1-02816466000	S1-02816466000	S1-02816466000
101	6	Plug, Seal 7/8 Inch	S1-02815853000	S1-02815853000	S1-02815853000

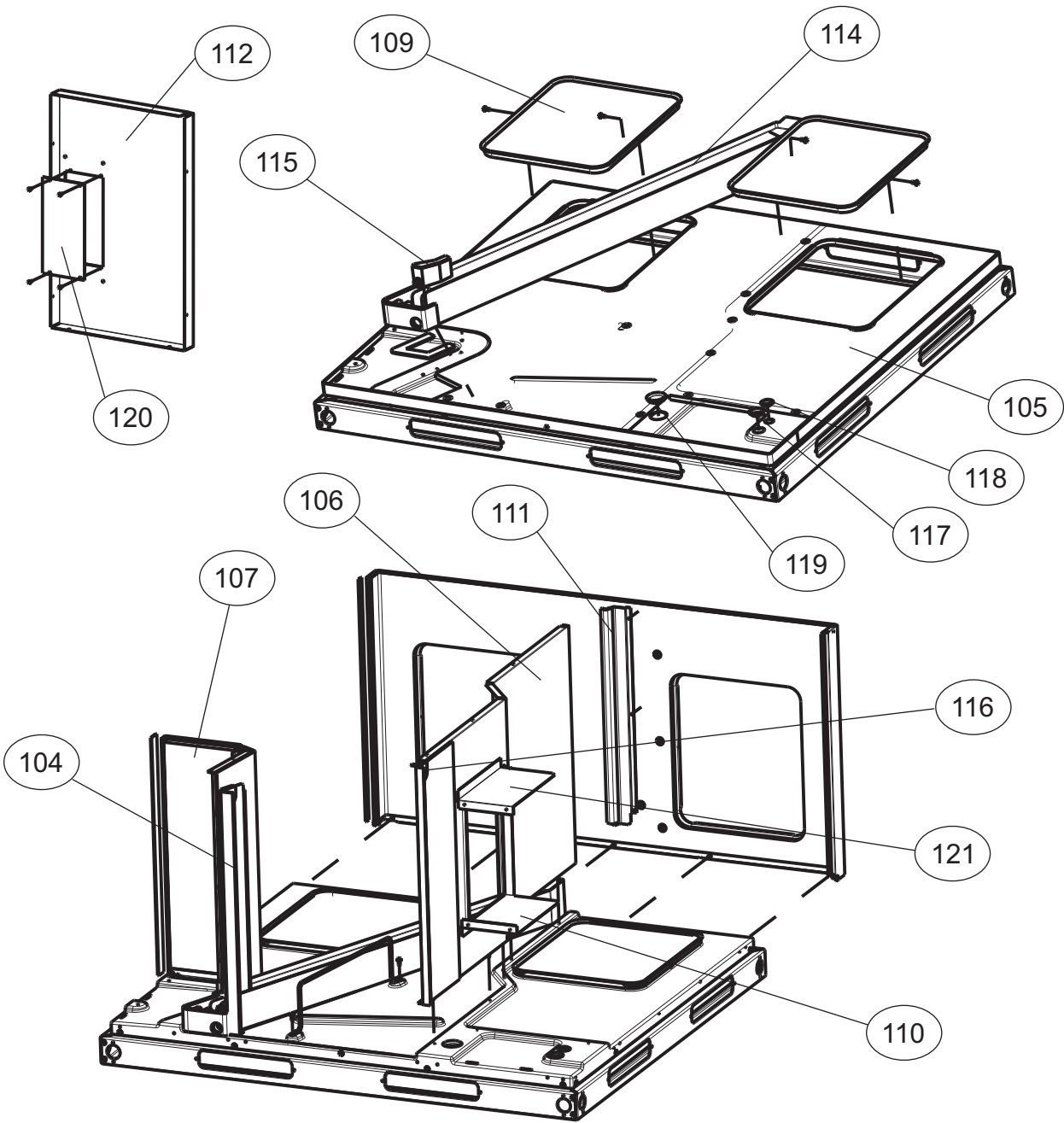
NOTE: *Not ShownNew replacement parts shown in **bold** face type at the first printing of parts list dated 6/16.

Major components and suggested stocking items are shown with shaded item number.

"←" Across from row indicates a change in that row, changed part numbers are red.

--- Not applicable to specified model.





Inner Sheet Metal and Components _ Figure 7

ITEM	FIG	DESCRIPTION	PCE4A3631A	PCE4B4831A	PCE4B6031A
Inner Sheet Metal and Components					
104	7	Block-off, Coil, Front	S1-07339414002	S1-07339414002	S1-07339414002
105	7	Base Pan Assy	S1-37327988002	S1-37327988001	S1-37327988001
106	7	Deck, Blower	S1-07339383004	S1-07339383002	S1-07339383002
107	7	Panel Assy, Compressor Barrier	S1-37339446001	S1-37339446001	S1-37339446001
108					
109	7	Panel Assy, Duct Cover (2 Req'd)	S1-37327995001	S1-37327995002	S1-37327995002
110	7	Panel, Heater Chute, Bottom	S1-07339419003	---	---
		Panel, Heater Chute	---	S1-07339419001	S1-07339419001
111	7	Block-off, Coil, Rear	S1-07339386003	S1-07339386003	S1-07339386003
112	7	Panel, Vestibule, Electric	S1-07339418001	S1-07339418001	S1-07339418001
113					
114	7	Pan, Drain	S1-03200223000	S1-03200223000	S1-03200223000
115	7	Insert, Drain Pan	S1-02817076000	S1-02817076000	S1-02817076000
116	7	Grommet, .5" Dia (Utility Panel) (2 Req'd)	S1-02530823000	S1-02530823000	S1-02530823000
117	7	Plug, Plastic, 1-3/32 Inch	S1-02816466000	S1-02816466000	S1-02816466000
118	7	Plug, Seal 7/8 Inch	S1-02815853000	S1-02815853000	S1-02815853000
119	7	Grommet, 1-5/8"	S1-02814787000	S1-02814787000	S1-02814787000
120	7	Cover, Heater	S1-07339412001	S1-07339412001	S1-07339412001
121	7	Panel, Heater Chute, Top	S1-07339419002	---	---

ITEM	FIG	DESCRIPTION	PCE4A3641A	PCE4B4841A	PCE4B6041A
Inner Sheet Metal and Components					
104	7	Block-off, Coil, Front	S1-07339414002	S1-07339414002	S1-07339414002
105	7	Base Pan Assy	S1-37327988002	S1-37327988001	S1-37327988001
106	7	Deck, Blower	S1-07339383004	S1-07339383002	S1-07339383002
107	7	Panel Assy, Compressor Barrier	S1-37339446001	S1-37339446001	S1-37339446001
108					
109	7	Panel Assy, Duct Cover (2 Req'd)	S1-37327995001	S1-37327995002	S1-37327995002
110	7	Panel, Heater Chute, Bottom	S1-07339419003	---	---
		Panel, Heater Chute	---	S1-07339419001	S1-07339419001
111	7	Block-off, Coil, Rear	S1-07339386003	S1-07339386003	S1-07339386003
112	7	Panel, Vestibule, Electric	S1-07339418001	S1-07339418001	S1-07339418001
113					
114	7	Pan, Drain	S1-03200223000	S1-03200223000	S1-03200223000
115	7	Insert, Drain Pan	S1-02817076000	S1-02817076000	S1-02817076000
116	7	Grommet, .5" Dia (Utility Panel) (2 Req'd)	S1-02530823000	S1-02530823000	S1-02530823000
117	7	Plug, Plastic, 1-3/32 Inch	S1-02816466000	S1-02816466000	S1-02816466000
118	7	Plug, Seal 7/8 Inch	S1-02815853000	S1-02815853000	S1-02815853000
119	7	Grommet, 1-5/8"	S1-02814787000	S1-02814787000	S1-02814787000
120	7	Cover, Heater	S1-07339412001	S1-07339412001	S1-07339412001
121	7	Panel, Heater Chute, Top	S1-07339419002	---	---

ITEM	FIG	DESCRIPTION	ALL MODELS
Misc.			
125	*	Badge, Branding	Consult S1 Acct Rep
126	*	Strap, Cable	S1-02527642000

NOTE: *Not ShownNew replacement parts shown in **bold** face type at the first printing of parts list dated 6/16.

Major components and suggested stocking items are shown with shaded item number.

"←" Across from row indicates a change in that row, changed part numbers are red.

--- Not applicable to specified model.

TO ORDER AUTHORIZED FACTORY REPLACEMENT PARTS - Contact your Source1 HVAC Parts Distributor or visit our website at **www.Source1Parts.com** for a Distributor and Dealer listing.

Subject to change without notice. Published in U.S.A.
Copyright © 2016 by Johnson Controls, Inc. All rights reserved.

035-24573-001 Rev. C (0616)
Supersedes: 035-24573-001 Rev. B (0416)

York International Corp.
5005 York Drive
Norman, OK 73069